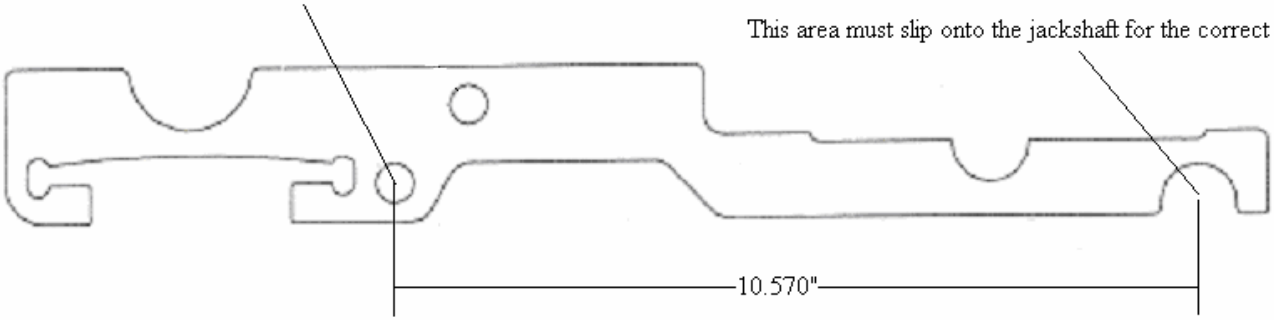
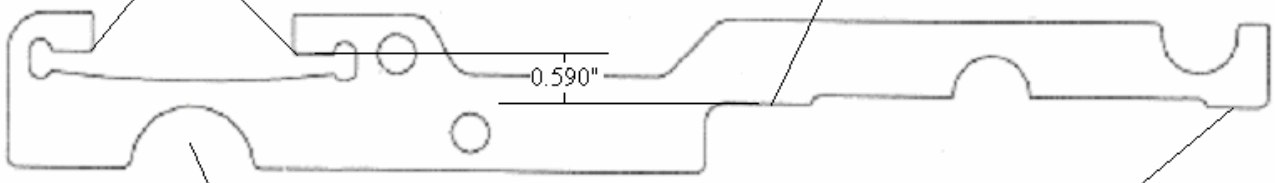
Remove the primary clutch and use the supplied bolt through this hole in the crank end.

This area must slip onto the jackshaft for the correct center to center.



Place this area on the back side of the stationary sheave that is closest to the motor.

The secondary should have 1/16" free movement from this surface.



Position the motor so that the secondary clutch sits square against this surface, keeping in mind the center to center distance.

Allows you to check the center to center without removing the primary clutch. The tool fits over teh clutch shaft between the sheaves and over the jackshaft (with secondary removed) for fast easy checks while checking offset.